

5/20

DART AEROSPACE LTD	Work Order:	23098
Description: Forward Cap	Part Number:	D2744
Drawing: D2744 Rev. B1 RF 04.03.10	Qty:	50
		Page 1 of 1

RF  
04.03.10

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller 6.650"	RF	05.04.25	50
2	MV	Cut blanks: (6.400" x 3.125") Material: 5052-H32 (QQ-A-250/8) or 6061-T6 (QQ-A-250/11) 0.080 thick. Use off-cuts (M5052H32S.080)	ML	05/05/26	50
3	MV	Machine per Folio FA309 and Dwg D2744	ML	05/05/26	50
4	QC2	Inspect parts as they come off the CNC machine	ML	05/05/26	50
5	MV	Deburr	ML	05/05/26	50
6	QC8	Inspect 100% for completeness on the W/O	SD	05.05.26	50
7	LG	Identify and Stock	RF	05.05.26	50
8	AC	Cost / part 3.01	SD	05.06.01	50
9	DC	Close W/O 2,41 Inspect Level 21	RF	05.06.03	50

Rev	Date	Change	Revised By	Approved
A	98.09.10	New Issue	DS/CP	
B	98.12.07	Added off-cuts	DM	
C	03.01.17	Reformat; Dwg revised	KJ/RF	RF

RELEASED  
03.01.23 RFUNDER REVIEW  
04.03.32 RF

CANCEL RF 04.03.10

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	23098
Description: Cap	Part Number:	D2744
Inspection Dwg: D2744	Rev: B1	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<i>gml</i>	Audited by:	<i>JK</i>	Prototype Approval:	N/A
Date:	05/05/21	Date:	05.05.26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.12.15	New Issue	KJ/RF	
B	04.06.22	Dimension 6.52 was 6.27	KJ/RF	

RELEASED

RF 04.06.22

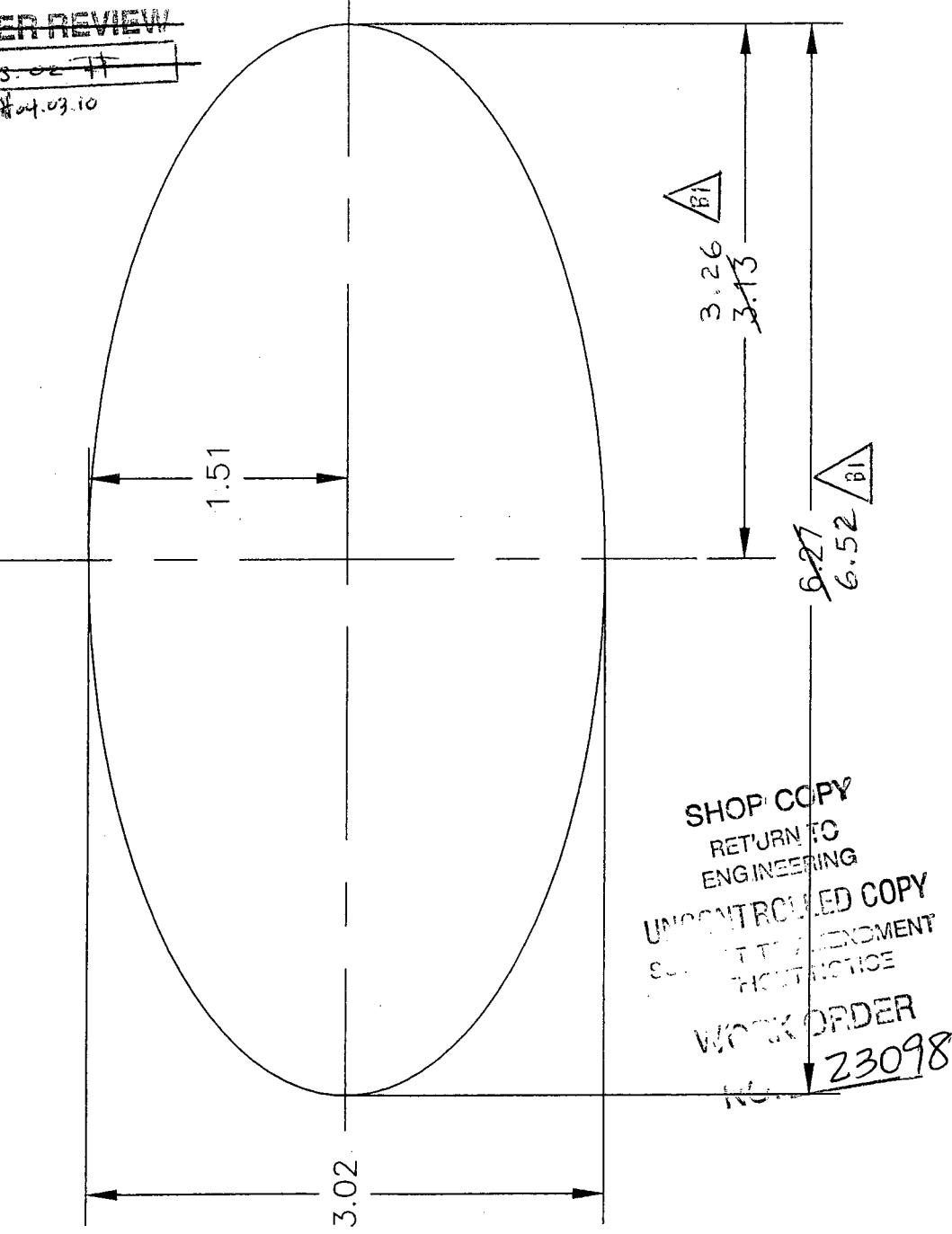


DESIGN <i>HP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>HP</i>	APPROVED <i>HP</i>	DRAWING NO. D2744	REV. B SHEET 1 OF 1
DATE 02.12.18		TITLE CAP	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	02.12.18	REDESIGN	
B1	04.03.10	6.52 WAS 6.27 ; 3.26 WAS 3.13	

RELEASED  
02.12.18 *HP*

UNDER REVIEW

04.03.02 *HP*  
04.03.10



NOTES  
 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8), 0.080 THICK  
 (REF. DART SPEC M6061T6S.080 OR M5052H32S.080)  
 2) FINISH: NONE  
 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) ALL DIMENSIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 21, 2005  
07:46 am

Work Order No	:	0023098	Department Code:	
Project Name	:	D2744	Burden Flags	: NNNNNNN
Project For	:	WK520	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2744	Invoice Number	:
Description	:	Fwd Cap	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	50	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	04-20-05	Est Mark Up	: 0.000%
Est Finish Date	:	05-15-05	Actual Mark Up	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00